

SECTION 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name : **PUMA[®] 2010**
Common Chemical Name : N,N-dimethylcyclohexylamine (DMCHA)
Supplier : ExpoMix Corporation
1099 Brown Street, Unit 203
Wauconda, IL 60084
USA
Ph: (847) 487-0730
Fx: (847) 487-0217
Emergency Telephone : 800-424-9300 - CHEMTREC

SECTION 2 - INGREDIENTS

Chemical Name	CAS	EINECS	Amount
N,N-dimethylcyclohexylamine	98-94-2	202-715-5	99%
Chemical Family	: Tertiary Amine		
Empirical Formula	: C8 H17N		
Intended Use	: Catalyst		

Occupational Exposure Limit(s), if available, are listed in section 8.

SECTION 3 - HEALTH HAZARDS

HMIS HEALTH	3	FLAMMABILITY	2	REACTIVITY	0
Hazards	: Combustible. Toxic (ANSI Z129.1) by ingestion, skin absorption. Corrosive to eyes. Corrosive to skin. Severe eye irritant. Severe respiratory tract irritant. Severe skin irritant.				
Routes of Exposure	: Eye and Skin contact. Ingestion. Skin absorption.				
Exposure Standards	: Exposure limits not established by OSHA (ACGIH). Maintain air contaminant concentrations in the workplace at the lowest possible levels. Minor components will migrate into the container headspace. Levels in excess can accumulate in non-vented container headspaces. Open drums in a well ventilated space.				

SECTION 3 - HEALTH HAZARDS (CONT.)

Human Health Hazards

: Burns of the eye may cause blindness. Inhalation of vapors may cause irritation in the respiratory tract. Contact with undiluted product with the eyes and skin quickly causes severe irritation and pain and may cause burns, necrosis and permanent injury. Ingestion may cause death unless treated promptly. Inhalation of aerosols and mists may severely damage contacted tissue and produce scarring.

Risk of exposure to hazardous concentrations of vapor under normal working conditions in a well ventilated space is minimal. Product is absorbed through the skin and may cause malaise, discomfort, injury and death unless treated promptly.

Repeated and/or prolonged exposures may result in: adverse respiratory effects (such as cough, tightness of chest or shortness of breath), adverse eye effects (such as conjunctivitis or corneal damage), and adverse skin effects (such as rash, irritation or corrosion).

**Medical Conditions
Generally Aggravated by
Exposure
Carcinogens Under OSHA
ACGIH, NTP, IARC, Other**

: Asthma, chronic respiratory disease (e.g. Bronchitis, Emphysema), eye disease, skin disorders and allergies.

: This product contains no carcinogens in concentrations of 0.1 percent or greater.

SECTION 4 - FIRST AID

Effects and Symptoms**Ingestion**

: If swallowed call a physician immediately. Remove stomach contents by gastric suction or induce vomiting only as directed by medical personnel. Never give anything by mouth to an unconscious person. Do NOT apply mouth-to-mouth respiration.

Inhalation

: Move patient to fresh air. If breathing has stopped or is labored give assisted respiration. Supplemental oxygen may be indicated. Seek medical advice. Prevent aspiration of vomit. Turn victim's head to the side.

Skin Contact

: Remove contaminated clothing and shoes. Remove product and immediately flush affected area with water for at least 15 minutes. Destroy contaminated leather apparel. Cover the affected area with a sterile dressing or clean sheeting and transport victim for medical care. Do not apply greases and ointments. Control shock, if present. Launder contaminated clothing prior to use.

SECTION 4 - FIRST AID (CONT.)

Eye Contact : Hold eye lids apart and immediately flush eyes with plenty of water for at least 15 minutes. Seek medical advice.

SECTION 5 - FIRE AND EXPLOSION DATA

Extinguishing Media : Ignition will give rise to a Class B fire. In case of large fire use: alcohol foam, water spray. In case of small fire use: carbon dioxide (CO₂), dry chemical, dry sand or limestone.

Protection of Fire-Fighters : Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes. May generate toxic or irritating combustion products. Vapor may form explosive mixtures with air. Contact of liquid with skin must be prevented. May spread on the surface of water. Sudden reaction and fire may result if product is mixed with an oxidizing agent. May generate carbon monoxide gas, nitrogen oxide gases and ammonia gas. Retain expended liquids from fire fighting for later disposal.

Fire Hazard Classification (OSHA/NFPA) : Class II

SECTION 6 - ACCIDENTAL RELEASE MEASURES

- Containment Techniques** : Stop the leak, if possible. Reduce vapor spreading with water spray. Shut off and remove all ignition sources. Construct a dike to prevent spreading. Protect workers with water spray.
- Personal Precautions** : Evacuate all personnel downwind from the spill. Wear self-contained breathing apparatus, rubber boots and heavy rubber gloves. Evacuate the area.
- Environmental Precautions** : Do NOT release product to drain. Observe all Federal, State and local environmental regulations for appropriate product disposal.
- Methods for Cleaning up** : If recovery is not feasible, absorb product with dry soil, sand or non-reactive absorbent and place it in an appropriate waste chemical container for disposal. Flush area with water spray. Transfer to containers by suction. Place in metal containers for recovery and disposal.
Ventilate area and wash spill site after material pickup is complete. Clean-up personnel must be equipped with self contained breathing apparatus and butyl rubber protective clothing. For large spills, recover spilled material with a vacuum truck.

SECTION 7 - HANDLING AND STORAGE

- Handling** : Avoid contact with skin or eyes. Avoid breathing of vapors. Handle product in a well ventilated work space and do not eat or drink. Keep containers closed when empty. Empty containers may contain explosive vapors. Flush empty containers with water to remove residual combustible or flammable liquid and vapors. Smoking in area is prohibited.
- Storage** : Keep product away from acids, oxidants, heat, flames and sparks. Keep in cool, dry ventilated storage and in closed containers. Ground all containers during transfer. Store in steel containers. Do not store in reactive metal containers. Recommended suitable container materials include plastic, stainless and carbon steels.
- Other Precautions** : Emergency showers and eye wash stations should be readily accessible. Adhere to work practice rules established by government regulations (OSHA).

SECTION 8 - PERSONAL PROTECTION AND EXPOSURE CONTROLS

Engineering Measures	: Explosion proof and provide area with 12-30 air changes per hour.
Hygienic Measures	: Provide readily accessible eye wash stations and safety showers. Wash at the end of each work shift and before eating, smoking or using the bathroom. Promptly remove clothing that becomes contaminated. Discard contaminated leather articles. Launder or discard contaminated clothing.
Occupational Exposure Limits	: No Data.
Personal Protective Equipment Respiratory System	: Not required under normal conditions in a well-ventilated area. Use appropriate NIOSH/MSHA-approved respirator during repair and cleaning of equipment, and during transfer or discharge of the product.
Skin and Body	: Impervious clothing. Slicker suit. Rubber boots. Full rubber suit (rain gear). Butyl or latex.
Hands	: Neoprene rubber gloves. Impermeable gloves. Cuffed butyl rubber gloves. The breakthrough time of the selected glove(s) must be greater than the intended use period.
Eyes	: Full face shield with goggles underneath.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

Guaranteed Values

N, N-dimethylcyclohexylamine	: 99% min.
Water	: 0.25% max.

Typical Values

Physical State	: Liquid at processing temperature
Color	: Colorless / Amber at processing temperature
Odor	: Ammonia-like
Boiling Point	: 160 °C (320 °F) @ 760 mmHg
Specific Gravity (Water = 1)	: 0.87
Solubility in Water	: Insoluble (<0.1%)
Flash Point (Closed Cup)	: 40 °C (104 °F)
Vapor Pressure	: <3.00 mmHg @ 21 °C (70 °F)
Auto Ignition Temperature	: 215 °C (419 °F)
Upper Flammability Limit	: 19.00 %
Lower Flammability Limit	: 3.60 %

SECTION 10 - STABILITY AND REACTIVITY

Stability	: Stable
Conditions to Avoid (if instable)	: Heat.
Materials to Avoid	: Mineral acids (i.e. sulfuric, phosphoric, etc.). Organic acids (i.e. acetic, citric etc.). Oxidizing agents (i.e. perchlorates, nitrates etc.) Sodium or Calcium Hypochlorite. Product slowly corrodes copper, aluminum, zinc and galvanized surfaces. Reaction with peroxides may result in violent decomposition of peroxide possibly creating an explosion. A reaction accompanied by large heat release occurs when the product is mixed with acids. Heat generated may be sufficient to cause vigorous boiling creating a hazard due to splashing or spattering of hot material.
Hazardous Decomposition	: Nitrogen Oxide can react with water vapor to form nitric acid (TLV = 2ppm). Carbon Monoxide, Carbon Dioxide, and Nitrogen Oxides in a fire. Ammonia when heated. Irritating and toxic fumes at elevated temperatures. Nitric acid in a fire. The decomposition of nitrogen gases (except nitrous oxide) is highly toxic.
Hazardous Polymerization	: Will not occur.

SECTION 11 - TOXICOLOGICAL PROPERTIES

Acute Toxicity

Oral (Rat)	LD50: 272 mg/kg
Skin (Rabbit)	LD50: >400 mg/kg
Inhalation (Rat)	LC50: 9.00 mg/l/1hr

Target Organs

Eye
Skin
Respiratory System

Irritation Effects Data

Corrosive to the skin of a rabbit. Severe irritant to the skin of a rabbit.

Chronic/Subchronic Data

No delayed, subchronic or chronic test data are shown.

SECTION 12 - ECOLOGICAL INFORMATION

Ecotoxicity Effects

LC50: (Leuciscus idus) 20-46 mg/l; 96h
 LC50: (Daphnia magna) 75 mg/l
 LC50: (Algae) 309 mg/l

Other Ecological Information

Biodegradability: >60%

SECTION 13 - DISPOSAL CONSIDERATIONS

Methods of Disposal

: Comply with all federal, state and local environmental regulations. Almost all disposal methods are subject to regulation under RCRA. In particular, review RCRA Land Disposal Restrictions. Under some conditions, material contaminated with this product may be land filled at appropriately permitted facilities.

Please refer to the relevant EU regulations, in particular the guidelines / decisions of the Council regarding handling of wastes (e.g. 75/442/EEC, 91/689/EEC, 94/67/EC, 94/904/EC) as implemented in National regulations. Must be disposed of by special means, e.g. suitable incineration, in accordance with local regulations.

SECTION 14 - TRANSPORT INFORMATION

DOT Non-Bulk Shipping Name : Dimethylcyclohexylamine 8 (3), UN2264, PG II
 NAERG Guide No. 132

DOT Bulk Shipping : Refer to Bill of Lading

IMO Shipping Data : Refer to Bill of Lading

ICAO/IATA Shipping Data : Dimethylcyclohexylamine // 8 (3) // UN2264 // PG II // Shipment per 49 CFR 171.11 // NAERG Guide No. 132

SECTION 15 - REGULATORY INFORMATION

US Federal Regulations**Toxic Substances Control Act (TSCA)**

All components are included in the EPA TSCA Chemical Substance Inventory.

Toxic Substances Control Act (TSCA) 12(b) Component(s)

None

OSHA Hazard Communication Standard (29 CFR1910.1200) hazard class(es)

Corrosive. Toxic by ingestion and skin absorption. Combustible.

EPA SARA Title III Section 312 (40CFR370) hazard class

Immediate Health Hazard. Fire Hazard.

EPA SARA Title III Section 313 (40CFR372) toxic chemicals above "de minimis" level

None

State Regulations

Proposition 65 Substances (component(s) known to the State of California to cause cancer and/or reproductive toxicity and subject to warning and discharge requirements under the "Safe Drinking Water and Toxic Enforcement Act of 1986")

None

New Jersey Trade Secret Registry Number(s)

None

EC Regulations

SECTION 16 - OTHER INFORMATION

The environmental, health and safety information contained herein is given in compliance with statutory obligations and relates only to the substance/preparation described in this material safety data sheet. This data sheet and the information it contains are not intended to supersede any terms and conditions of sale and does not constitute a specification, promise, representation, or warranty, whether express or implied, except to the extent required by applicable law. The environmental, health and safety information contained herein is believed to be accurate based on our current knowledge. It remains the responsibility of the customer to provide a safe workplace and to comply with all applicable laws and regulations.

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